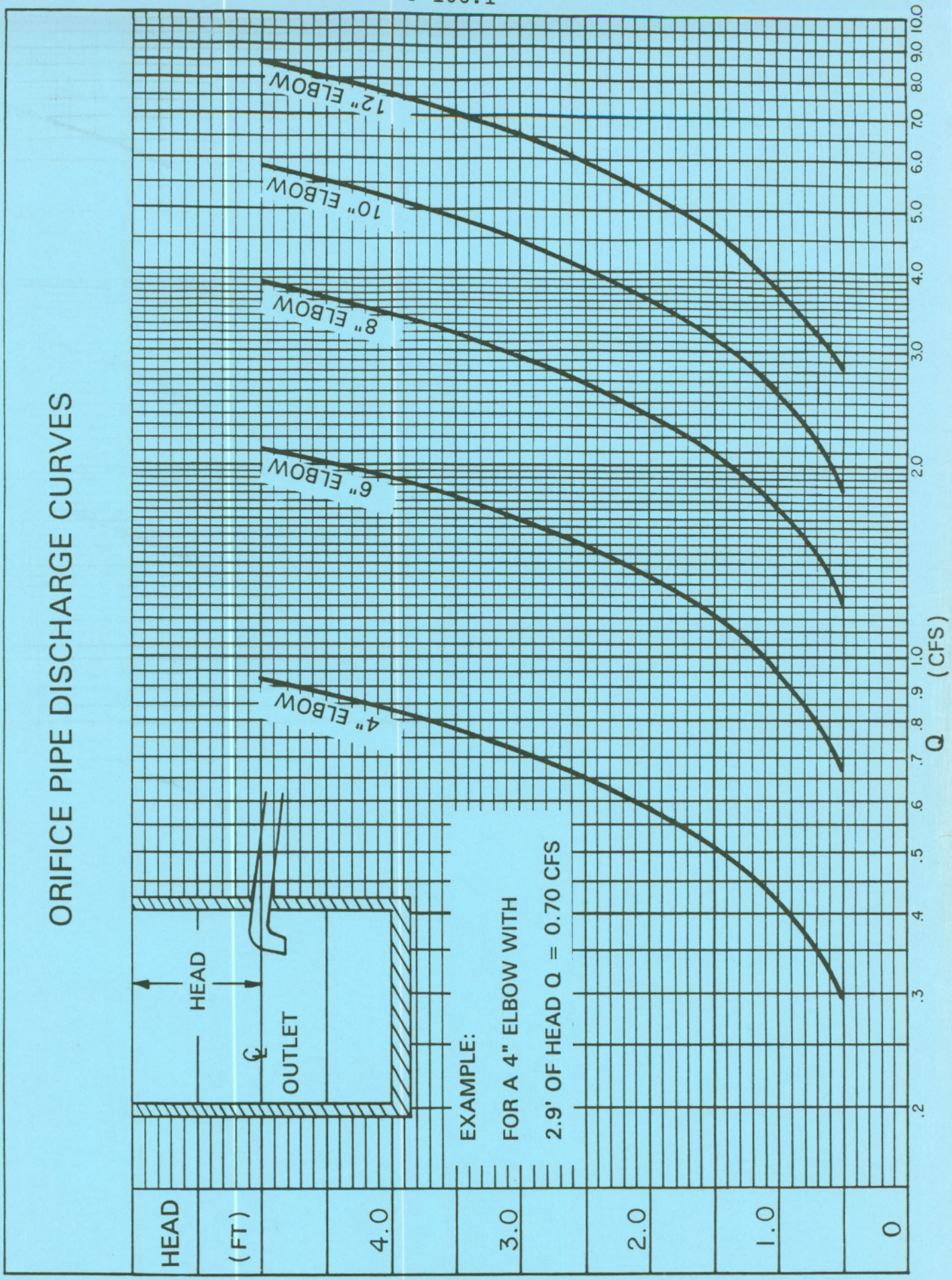

Exibit 3-18.1 Discharge from pipe elbows with orifice control.